

# Accessing the Diagnostics Menu

Describes how to access the diagnostics screen in the laser cutter to diagnose problems with any of the external switches.



## INTRODUCTION

The diagnostic screen is helpful for diagnosing problems with switches and other inputs to the laser cutter.

## Step 1 — Access the menu



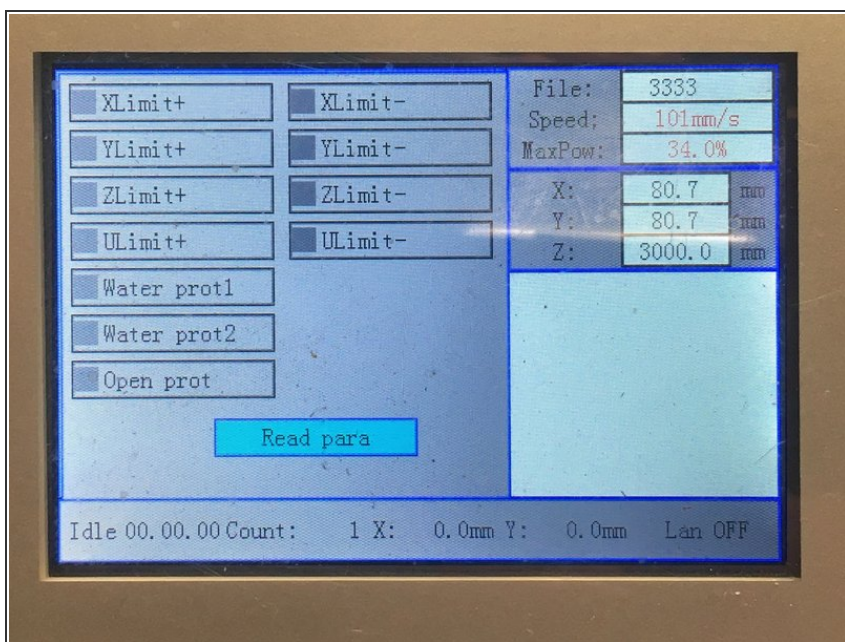
- Press the *Z/U* key to access the menu.

## Step 2 — Select Diagnoses+



- Press the *Down* button until *Dianoses+* is highlighted.
- Press the *Enter* key.

## Step 3 — Diagnostic Panel



- i The Diagnosis panel shows the status of all the inputs to the machine.
- i If the machine is ready to go, no lights should be lit.
- **Limits;** The limit switches X, Y, Z of the machine.
- **Water Prot1:** When lit, the water flow switch doesn't show flowing water.
- **Open prot:** When lit, the lid switch of the machine shows that the lid is OPEN.

## Step 4 — Exiting the panel



- Press *Esc* to exit the diagnostics menu.